

## Description

The **CPI®-FMO** (Food Machinery Oil) Series lubricants are formulated to be NSF H1 certified. Formulated with premium technical white mineral oil and a robust antiwear additive package, **CPI®-FMO** is optimized for use in low-load, high speed industrial gearing systems such as integrally gear driven compressors.

Features of the **CPI®-FMO** lubricants include excellent antiwear, demulsibility and foam characteristics in addition to rust and oxidation inhibition, which give **CPI®-FMO** lubricants improved performance over conventional mineral oils.

The **CPI®-FMO** Series lubricants are non-toxic and suitable for use in food processing facilities where NSF H1 certified products are required.

## Applications and Compressor Type

- Integrally gear driven compressors
- Bull gear applications
- Other applications requiring an incidental food contact lubricant

## Features and Benefits

|                                |  |
|--------------------------------|--|
| <b>Excellent demulsibility</b> | Optimum water separation at different temperatures           |
| <b>Oxidatively stable</b>      | Longer system life   |
| <b>Low volatility</b>          | Reduced maintenance, reduced top-off                         |
| <b>Corrosion protection</b>    | Enhanced system reliability and reduced down-time            |
| <b>Excellent lubricity</b>     | Increased efficiency, reduced cost of operation              |
| <b>Food grade certified</b>    | NSF H1 certified for use within food processing environments |

## Typical Properties\*

| Test Procedure                  | ASTM Test Method | CPI®-FMO-150 | CPI®-FMO-220 | CPI®-FMO-320 | CPI®-FMO-460 | CPI®-FMO-680** | CPI®-FMO-1000** |
|---------------------------------|------------------|--------------|--------------|--------------|--------------|----------------|-----------------|
| <b>Kinematic Viscosity, cSt</b> | <b>D445</b>      |              |              |              |              |                |                 |
| <b>40°C</b>                     |                  | 154.8        | 232.9        | 310.4        | 476.4        | 647.3          | 935.5           |
| <b>100°C</b>                    |                  | 15.52        | 20.64        | 25.15        | 33.8         | 41.7           | 53.9            |
| <b>Viscosity Index</b>          | <b>D2270</b>     |              |              | 104          | 105          | 106            | 108             |
| <b>Density, g/mL</b>            | <b>D4052</b>     |              |              |              |              |                |                 |
| <b>20.0°C</b>                   |                  | 0.8724       | 0.875        | 0.878        | 0.882        | 0.884          | 0.886           |
| <b>Pour Point, °C</b>           | <b>D97</b>       | -15          | -18          | -20          | -20          | -21            | -21             |
| <b>Flash and Fire Point, °C</b> | <b>D92</b>       |              |              |              |              |                |                 |
| <b>Flash Point</b>              |                  | 272          | 288          | 238          | 232          | 238            | 238             |
| <b>Fire Point</b>               |                  | 304          | 308          | 254          | 271          | 271            | 271             |
| <b>Foaming Tendency, mL</b>     | <b>D892</b>      |              |              |              |              |                |                 |
| <b>Sequence I</b>               |                  | 0/0          | 10/0         | 0/0          | 0/0          | 0/0            | 0/0             |
| <b>Sequence II</b>              |                  | 30/0         | 40/0         | 20/0         | 20/0         | 10/0           | 20/0            |
| <b>Sequence III</b>             |                  | 0/0          | 0/0          | 0/0          | 0/0          | 0/0            | 0/0             |
| <b>Copper Strip Corrosion</b>   | <b>D130</b>      |              |              |              |              |                |                 |
| <b>100°C for 3 hours</b>        |                  | 1B           | 1A           | 1B           | 1B           | 1B             | 1B              |

\*These values are not intended for use in preparing specifications

\*\*Products not currently commercially available, but can be available upon request